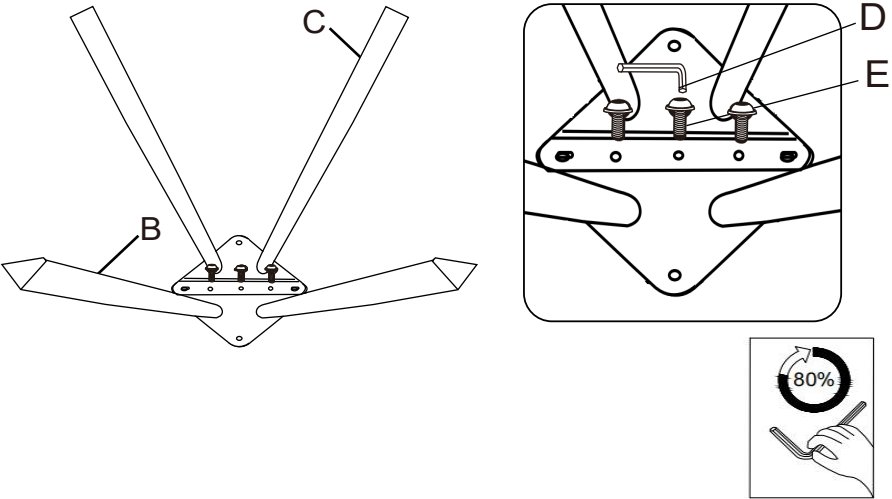
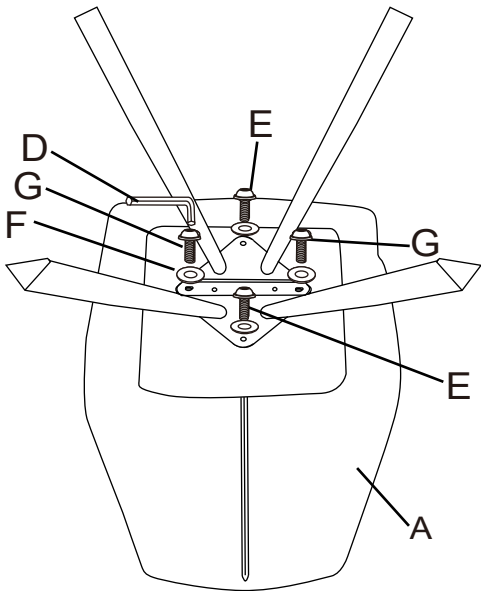


ASSEMBLY INSTRUCTION 9515

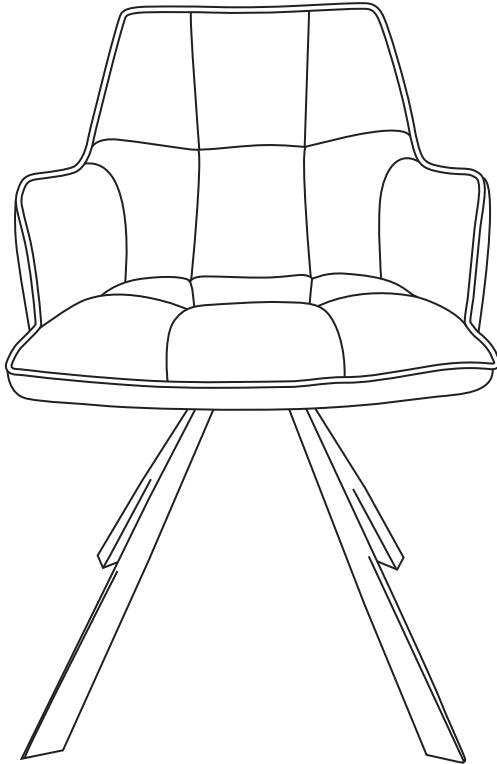
STEP 1



STEP 2

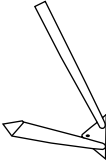
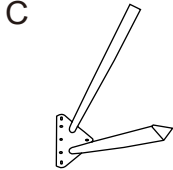


STEP 3



15MIN



A  1	B  1	C  1	D  M5 1	E  M6x10 3
F  6x18 4	G  M6x18 2			